## Australian Standard®

Coal and coke—Analysis and testing

Part 21.1.1: Higher rank coal and coke—Relative density—Analysis sample/density bottle method

This Australian Standard was prepared by Committee MN/1, Coal and Coke. It was approved on behalf of the Council of Standards Australia on 17 May 1994 and published on 15 August 1994.

The following interests are represented on Committee MN/1:

Australasian Institute of Mining and Metallurgy

Australian Chamber of Commerce and Industry

Australian Coal Association

Australian Coal Industry Research Laboratories

Australian Coal Preparation Society

Australian Institute of Energy

Australian Mining Industry Council

Bureau of Steel Manufacturers of Australia

CSIRO, Division of Coal and Energy Technology

Department of Resource Industries, Queensland

Electricity Supply Association of Australia

Institution of Engineers, Australia

Queensland Coal Board

Royal Australian Chemical Institute

Standing Committee on Coalfield Geology of New South Wales

University of Newcastle

University of New South Wales

University of Queensland

**Review of Australian Standards.** To keep abreast of progress in industry, Australian Standards are subject to periodic review and are kept up to date by the issue of amendments or new editions as necessary. It is important therefore that Standards users ensure that they are in possession of the latest edition, and any amendments thereto.

Full details of all Australian Standards and related publications will be found in the Standards Australia Catalogue of Publications; this information is supplemented each month by the magazine 'The Australian Standard', which subscribing members receive, and which gives details of new publications, new editions and amendments, and of withdrawn Standards.

Suggestions for improvements to Australian Standards, addressed to the head office of Standards Australia, are welcomed. Notification of any inaccuracy or ambiguity found in an Australian Standard should be made without delay in order that the matter may be investigated and appropriate action taken.

### Australian Standard®

# Coal and coke—Analysis and testing

Part 21.1.1: Higher rank coal and coke—Relative density—Analysis sample/density bottle method

First published as part of AS 1038.21—1983. Revised and redesignated in part as AS 1038.21.1.1—1994.

#### **PREFACE**

This Standard was prepared by the Standards Australia Subcommittee on Coal Evaluation, under the direction of the Committee on Coal and Coke, as a part revision of AS 1038.21—1983, *Methods for the analysis and testing of coal and coke*, Part 21: *Determination of the relative density and apparent relative density of hard coal*. The major differences from the 1983 edition are as follows:

- (a) The division of AS 1038.21 into a three-part Standard.
- (b) The inclusion of the density methods from AS 1038.13, *Methods for the analysis and testing of coal and coke*, Part 13: *Tests specific to coke*. These methods have been excluded from the revised version of that Standard.
- (c) Deletion of apparent relative density, which is replaced by relative density of a lump sample.

The following parts of the Standard now apply:

- Part 21.1.1: Higher rank coal and coke—Relative density—Analysis sample/density bottle method
- Part 21.1.2: Higher rank coal and coke—Relative density—Analysis sample/volumetric method
- Part 21.2: Higher rank coal and coke—Relative density—Lump sample

The objective of this Standard is to provide those responsible for the analysis of coal and coke with a standardized method for determining relative density using a density bottle.

The term 'informative' has been used in this Standard to define the application of the appendix to which it applies. An 'informative' appendix is for information and guidance only.

#### $\odot$ Copyright — STANDARDS AUSTRALIA

Users of Standards are reminded that copyright subsists in all Standards Australia publications and software. Except where the Copyright Act allows and except where provided for below no publications or software produced by Standards Australia may be reproduced, stored in a retrieval system in any form or transmitted by any means without prior permission in writing from Standards Australia. Permission may be conditional on an appropriate royalty payment. Requests for permission and information on commercial software royalties should be directed to the head office of Standards Australia.

Standards Australia will permit up to 10 percent of the technical content pages of a Standard to be copied for use exclusively in-house by purchasers of the Standard without payment of a royalty or advice to Standards Australia.

Standards Australia will also permit the inclusion of its copyright material in computer software programs for no royalty payment provided such programs are used exclusively in-house by the creators of the programs.

Care should be taken to ensure that material used is from the current edition of the Standard and that it is updated whenever the Standard is amended or revised. The number and date of the Standard should therefore be clearly identified.

The use of material in print form or in computer software programs to be used commercially, with or without payment, or in commercial contracts is subject to the payment of a royalty. This policy may be varied by Standards Australia at any time.

#### CONTENTS

		Page
1	SCOPE	4
2	REFERENCED DOCUMENTS	4
3	DEFINITIONS	4
4	PRINCIPLE	4
5	SAFETY	4
6	REAGENTS	4
7	APPARATUS	5
8	SAMPLE	5
9	CALIBRATION OF DENSITY BOTTLE	
10	PROCEDURE	5
11	CALCULATION	6
12	REPORTING OF RESULT	6
13	PRECISION	6
14	TEST REPORT	6
API	PENDIX A ALTERNATIVE METHODS FOR DE-AERATING THE ANALYSIS	
	SAMPLE	8

#### STANDARDS AUSTRALIA

#### **Australian Standard**

#### Coal and coke—Analysis and testing

## Part 21.1.1: Higher rank and coke—Relative density— Analysis sample/density bottle method

- 1 SCOPE This Standard sets out a method for the determination of the relative density of air-dry coal and coke, by a relative density bottle.
- **2 REFERENCED DOCUMENTS** The following documents are referred to in this Standard:

AS	
1038	Coal and coke—Analysis and testing
1038.3	Part 3: Proximate analysis of higher rank coal
1038.4	Part 4: Proximate analysis of coke
1038.16	Part 16: Acceptance and reporting of results
2096	Classification and coding systems for Australian coals
2243	Safety in laboratories
2378	Density bottles
2418	Solid mineral fuels—Glossary of terms
2508	Safe storage and handling information cards for hazardous materials
2646	Sampling of solid mineral fuels
2646.6	Part 6: Hard coal—Preparation of samples
2646.7	Part 7: Coke—Preparation of samples
2706	Numerical values—Rounding and interpretation of limiting values

- **3 DEFINITIONS** For the purpose of this Standard, the definitions given in AS 2418 and those below apply.
- **3.1** Coke—the agglomerated product of coal carbonization, generally at a temperature in excess of 900°C.
- **3.2 Higher rank coal** (as defined in AS 2096)—coal having a gross specific energy of 21 MJ/kg or greater on an ash-free, moist basis *and* a gross specific energy of 27 MJ/kg or greater on a dry, ash-free basis.
- **3.3 Relative density**—the ratio between the mass of a unit volume of material and the mass of an equal volume of water, each measured under standard conditions.
- **4 PRINCIPLE** The mass of water displaced by a known mass of air-dry coal or coke is determined in a density bottle.
- **5 SAFETY** For information on laboratory safety, reference should be made to the relevant parts of AS 2243 and AS 2508.

#### 6 REAGENTS

- **6.1 Distilled water**—or water of equivalent purity.
- **6.2** Wetting agent solution—a solution of non-ionic liquid wetting agent prepared in either distilled or deionized water with a concentration of between 10 mL/L and 15 mL/L.